Cummins	**CUMMINS ENGINE COMPANY, INC** Columbus, Indiana 47201 **ENGINE PERFORMANCE CURVE**	Basic Engine Model: **6CTA8.3-G2** Engine Critical Parts List: **CPL: 2218**	Curve Number: **FR-90243 @ 1500 RPM** **FR-90242 @ 1800 RPM** Date: **17May99**	*G-DRIVE* **C8.3** **1**

Displacement : **8.3** litre (**505** in^3)	Bore : **114** mm (**4.49** in.) Stroke : **135** mm (**5.32** in.)
No. of Cylinders : **6**	Aspiration : **Turbocharged and Jacket Water Aftercooled**

•• PRELIMINARY ••

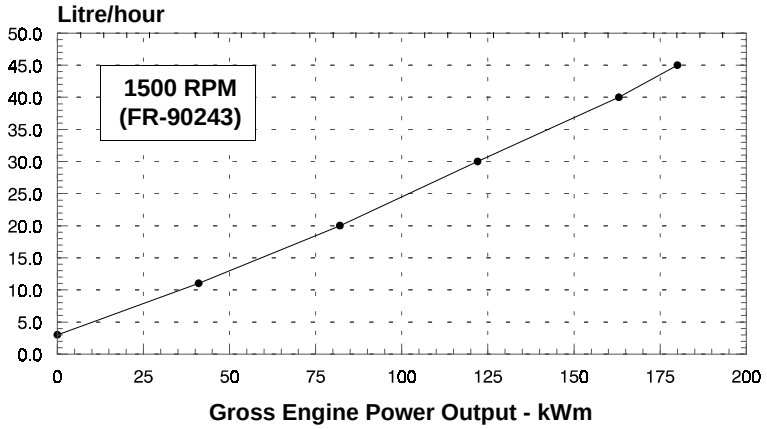
Engine Speed	Standby Power		Prime Power		Continuous Power	
RPM	kWm	BHP	kWm	BHP	kWm	BHP
1500	180	241	163	219	133	178
1800	207	277	188	252	159	213

Emissions Certification

This engine complies with certain emissions requirements established by US EPA/CARB and by the German TA-Luft.
See Exhaust Emissions Data Sheet for conformance specifics.

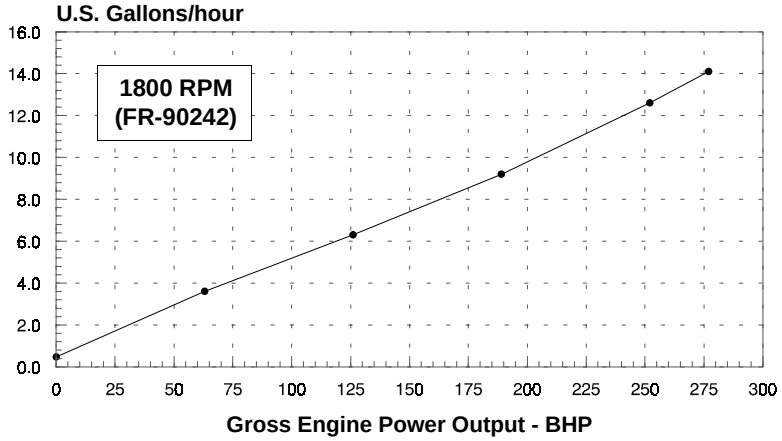
Engine Performance Data @ 1500 RPM

OUTPUT POWER			FUEL CONSUMPTION			
%	kWm	BHP	kg/ kWm·h	lb/ BHP·h	litre/ hour	U.S. Gal/ hour
STANDBY POWER						
100	180	241	0.212	0.349	45	11.9
PRIME POWER						
100	163	219	0.210	0.345	40	10.7
75	122	164	0.207	0.340	30	7.9
50	82	110	0.210	0.345	20	5.3
25	41	55	0.229	0.377	11	2.9
CONTINUOUS POWER						
100	133	178	0.206	0.339	32	8.5



Engine Performance Data @ 1800 RPM

OUTPUT POWER			FUEL CONSUMPTION			
%	kWm	BHP	kg/ kWm·h	lb/ BHP·h	litre/ hour	U.S. Gal/ hour
STANDBY POWER						
100	207	277	0.219	0.361	53	14.1
PRIME POWER						
100	188	252	0.216	0.355	48	12.6
75	141	189	0.211	0.346	35	9.2
50	94	126	0.216	0.355	24	6.4
25	47	63	0.247	0.406	14	3.6
CONTINUOUS POWER						
100	159	213	0.213	0.350	40	10.5



CONVERSIONS: (Litres = U.S. Gal x 3.785) (kWm = BHP x 0.746) (U.S. Gal = Litres x 0.2642) (BHP = kWm x 1.34)

Data shown above represent gross engine performance capabilities obtained and corrected in accordance with ISO-3046 conditions of 100 kPa (29.53 in Hg) barometric pressure [110 m (361 ft) altitude], 25 °C (77 °F) air inlet temperature, and relative humidity of 30% with No. 2 diesel or a fuel corresponding to ASTM D2.

See reverse side for application rating guidelines.

The fuel consumption data is based on No. 2 diesel fuel weight at 0.85 kg/litre (7.1 lbs/U.S. gal).

Power output curves are based on the engine operating with fuel system, water pump and lubricating oil pump; not included are battery charging alternator, fan, optional equipment and driven components.

TECHNICAL DATA DEPT. **CERTIFIED WITHIN 5%** **CHIEF ENGINEER**

POWER RATING APPLICATION GUIDELINES FOR GENERATOR DRIVE ENGINES

These guidelines have been formulated to ensure proper application of generator drive engines in A.C. generator set installations. Generator drive engines are not designed for and shall not be used in variable speed D.C. generator set applications.

STANDBY POWER RATING is applicable for supplying emergency power for the duration of the utility power outage. No overload capability is available for this rating. Under no condition is an engine allowed to operate in parallel with the public utility at the Standby Power rating.

This rating should be applied where reliable utility power is available. A standby rated engine should be sized for a maximum of an 80% average load factor and 200 hours of operation per year. This includes less than 25 hours per year at the Standby Power rating. Standby ratings should never be applied except in true emergency power outages. Negotiated power outages contracted with a utility company are not considered an emergency.

CONTINUOUS POWER RATING is applicable for supplying utility power at a constant 100% load for an unlimited number of hours per year. No overload capability is available for this rating.

PRIME POWER RATING is applicable for supplying electric power in lieu of commercially purchased power. Prime Power applications must be in the form of one of the following two categories:

UNLIMITED TIME RUNNING PRIME POWER

Prime Power is available for an unlimited number of hours per year in a variable load application. Variable load should not exceed a 70% average of the Prime Power rating during any operating period of 250 hours.

The total operating time at 100% Prime Power shall not exceed 500 hours per year.

A 10% overload capability is available for a period of 1 hour within a 12 hour period of operation. Total operating time at the 10% overload power shall not exceed 25 hours per year.

LIMITED TIME RUNNING PRIME POWER

Prime Power is available for a limited number of hours in a non-variable load application. It is intended for use in situations where power outages are contracted, such as in utility power curtailment. Engines may be operated in parallel to the public utility up to 750 hours per year at power levels never to exceed the Prime Power rating. The customer should be aware, however, that the life of any engine will be reduced by this constant high load operation. Any operation exceeding 750 hours per year at the Prime Power rating should use the Continuous Power rating.

Reference Standards:

BS-5514 and DIN-6271 standards are based on ISO-3046.

Operation At Elevated Temperature And Altitude:

The engine may be operated at:

1800 RPM up to 5,000 ft (1525 m) and 104 ^{o}F (40 ^{o}C) without power deration.

1500 RPM up to 5,000 ft (1525 m) and 104 ^{o}F (40 ^{o}C) without power deration.

For sustained operation above these conditions, derate by 4% per 1,000 ft (300 m), and 1% per 10 ^{o}F (2% per 11 ^{o}C).

•• **PRELIMINARY** ••

Cummins Engine Company, Inc.

Engine Data Sheet

ENGINE MODEL : **6CTA8.3-G2** **CONFIGURATION NUMBER :** D413034GX02

DATA SHEET : DS-90242
DATE : 17May99
PERFORMANCE CURVE : FR-90243 @ 1500
FR-90242 @ 1800

INSTALLATION DIAGRAM
• Fan to Flywheel : 3170276

CPL NUMBER
• Engine Critical Parts List : 2218

GENERAL ENGINE DATA

Type	4-Cycle; In-line; 6-Cylinder Diesel	
Aspiration	Turbocharged and Aftercooled	
Bore x Stroke — in x in (mm x mm)	4.49 x 5.32 (114 x 135)	
Displacement — in^3 (liter)	505 (8.3)	
Compression Ratio	16.8 : 1	
Dry Weight		
Fan to Flywheel Engine — lb (kg)	1545	(702)
Heat Exchanger Cooled Engine — lb (kg)	N/A	
Wet Weight		
Fan to Flywheel Engine — lb (kg)	1617	(735)
Heat Exchanger Cooled Engine — lb (kg)	N/A	
Moment of Inertia of Rotating Components		
• with FW 9232 Flywheel — $lb_m \cdot ft^2$ ($kg \cdot m^2$)	37.6	(1.58)
Center of Gravity from Front Face of Block — in (mm)	21.3	(541)
Center of Gravity Above Crankshaft Centerline — in (mm)	6.4	(163)
Maximum Static Loading at Rear Main Bearing — lb (kg)	N.A.	

ENGINE MOUNTING

Maximum Bending Moment at Rear Face of Block — lb • ft (N • m)	1000	(1356)

EXHAUST SYSTEM

Maximum Back Pressure — in Hg (mm Hg)	3	(76)

AIR INDUCTION SYSTEM

Maximum Intake Air Restriction		
• with Dirty Filter Element — in H_2O (mm H_2O)	25	(635)
• with Normal Duty Air Cleaner and Clean Filter Element — in H_2O (mm H_2O)	10	(254)
• with Heavy Duty Air Cleaner and Clean Filter Element — in H_2O (mm H_2O)	15	(381)

COOLING SYSTEM

Coolant Capacity — Engine Only — US gal (liter)	3.25	(12.3)
— with HX —— Heat Exchanger — US gal (liter)	N/A	
Maximum Coolant Friction Head External to Engine — 1800 rpm — psi (kPa)	5	(35)
— 1500 rpm — psi (kPa)	4	(28)
Maximum Static Head of Coolant Above Engine Crank Centerline — ft (m)	60	(18.3)
Standard Thermostat (Modulating) Range — °F (°C)	180 - 203	(82 - 95)
Minimum Pressure Cap — psi (kPa)	10	(69)
Maximum Top Tank Temperature for Standby / Prime Power — °F (°C)	220 / 212	(104 / 100)
Minimum Raw Water Flow @ 90°F to HX —— Heat Exchanger — US gpm (liter / min)	N/A	
Maximum Raw Water Inlet Pressure at HX —— Heat Exchanger — psi (kPa)	N/A	

LUBRICATION SYSTEM

Oil Pressure @ Idle Speed — psi (kPa)	15	(103)
@ Governed Speed — psi (kPa)	40 - 60	(276 - 414)
Maximum Oil Temperature — °F (°C)	250	(121)
Oil Capacity with OP 9012 Oil Pan : High - Low — US gal (liter)	5 - 4	(18.9 - 15.1)
Total System Capacity (with Combo Filter) — US gal (liter)	6.3	(23.8)
Angularity of OP 9012 Oil Pan — Front Down	45°	
— Front Up	45°	
— Side to Side	45°	

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FUEL SYSTEM

Type Injection System	Bosch P3000 Direct Injection	
Maximum Inlet Restriction at Lift Pump — in Hg (mm Hg)	4.0	(102)
Maximum Allowable Head on Injector Return Line (Consisting of Friction Head and Static Head) — in Hg (mm Hg)	10	(254)
Maximum Fuel Flow to Injection Pump — US gph (liter / hr)	55	(208)

ELECTRICAL SYSTEM

Cranking Motor (Heavy Duty, Positive Engagement) — volt	12	24
Battery Charging System, Negative Ground — ampere	63	40
Maximum Allowable Resistance of Cranking Circuit — ohm	0.00075	0.002
Minimum Recommended Battery Capacity		
• Cold Soak @ 50 °F (10 °C) and Above — 0°F CCA	TBD	
• Cold Soak @ 32 °F to 50 °F (0 °C to 10 °C) — 0°F CCA	TBD	
• Cold Soak @ 0 °F to 32 °F (-18 °C to 0 °C) — 0°F CCA	TBD	

COLD START CAPABILITY

Minimum Ambient Temperature for Aided (with Coolant Heater) Cold Start within 10 seconds — °F (°C)	TBD
Minimum Ambient Temperature for Unaided Cold Start — °F (°C)	TBD

PERFORMANCE DATA

All data is based on:
- Engine operating with fuel system, water pump, lubricating oil pump, air cleaner and exhaust silencer; not included are battery charging alternator, fan, and optional driven components.
- Engine operating with fuel corresponding to grade No. 2-D per ASTM D975.
- ISO 3046, Part 1, Standard Reference Conditions of:

Barometric Pressure	100 kPa (29.53 in Hg)	Air Temperature	25 °C (77 °F)
Altitude	110 m (361 ft)	Relative Humidity	30%

Steady State Stability Band at any Constant Load — %	+/- 0.50
Estimated Free Field Sound Pressure Level of a Typical Generator Set; Excludes Exhaust Noise; at Rated Load and 7.5 m (24.6 ft); 1800 rpm / 1500 rpm — dBA	N.A.
Exhaust Noise at 1 m Horizontally from Centerline of Exhaust Pipe Outlet Upwards at 45° — dBA	N.A.

	STANDBY POWER 60 hz		STANDBY POWER 50 hz		PRIME POWER 60 hz		PRIME POWER 50 hz	
Governed Engine Speed — rpm	1800		1500		1800		1500	
Engine Idle Speed — rpm	750 - 950		750 - 950		750 - 950		750 - 950	
Gross Engine Power Output — BHP (kW_m)	277	(207)	241	(180)	252	(188)	219	(163)
Brake Mean Effective Pressure — psi (kPa)	242	(1669)	252	(1737)	220	(1517)	229	(1579)
Piston Speed — ft / min (m / s)	1596	(8.1)	1330	(6.8)	1596	(8.1)	1330	(6.8)
Friction Horsepower — HP (kW_m)	30	(22)	23	(17)	30	(22)	23	(17)
Engine Water Flow at Stated Friction Head External to Engine:								
• 1 psi Friction Head — US gpm (liter / s)	64	(4.0)	53	(3.3)	64	(4.0)	53	(3.3)
• Maximum Friction Head — US gpm (liter / s)	55	(3.5)	45	(2.8)	55	(3.5)	45	(2.8)
Engine Data with Dry Type Exhaust Manifold								
Intake Air Flow — cfm (liter / s)	550	(259)	437	(206)	540	(255)	407	(192)
Exhaust Gas Temperature — °F (°C)	1055	(569)	1046	(563)	955	(513)	996	(536)
Exhaust Gas Flow — cfm (liter / s)	1515	(715)	1225	(578)	1400	(660)	1100	(519)
Air to Fuel Ratio — air : fuel	23.7 : 1		22.3 : 1		26.1 : 1		23.2 : 1	
Radiated Heat to Ambient — BTU / min (kW_m)	1850	(33)	1465	(26)	1645	(29)	1370	(24)
Heat Rejection to Coolant — BTU / min (kW_m)	6630	(117)	5415	(95)	6055	(107)	4695	(83)
Heat Rejection to Exhaust — BTU / min (kW_m)	10220	(180)	7900	(139)	8900	(157)	6985	(123)

N.A. - Data is Not Available
N/A - Not Applicable to this Engine
TBD - To Be Determined

•• PRELIMINARY ••